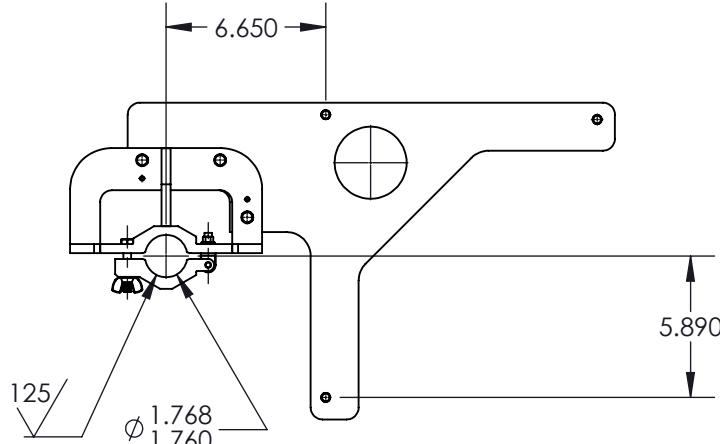
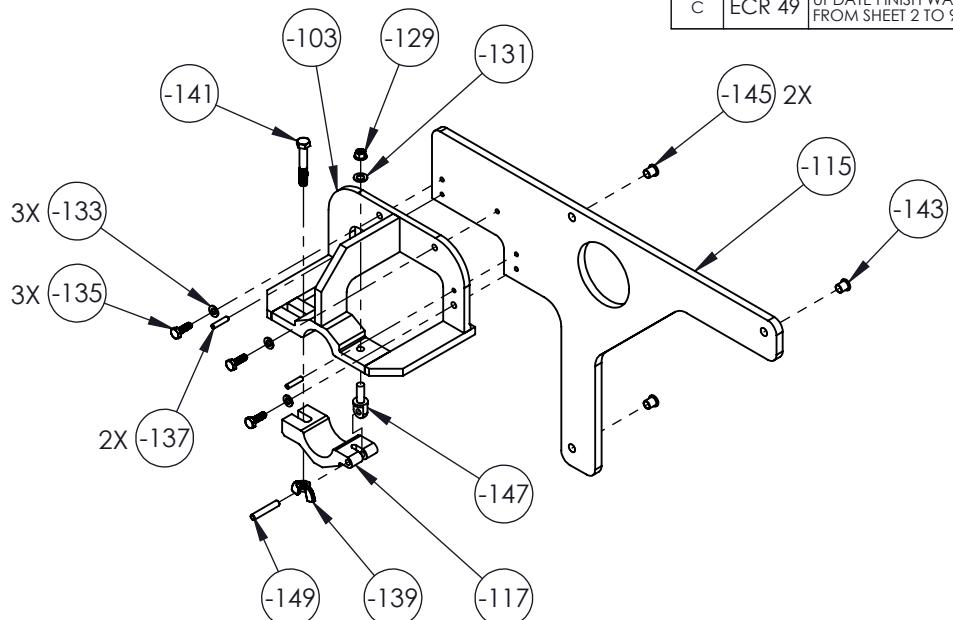


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		REDRAWN IN SOLIDWORKS FROM TATTERED DRAWING. -115 CH'D LIMIT DIM WAS \varnothing .1875-.1870 IS .1875-.1880. -117 CH'D DIM WAS 4X R.04 IS 4X R.13. -127 CH'D DIM WAS 2X R.06 IS 2X R.13.	6/16/2014	DPD	RJC
2	15-0197	-103 ADDED DIM (5.25). -115 ADDED ENGRAVE T/N, S/N, MADE IN USA NOTE.	8/5/2015	RJC	JAG
C	ECR 49	UPDATE FINISH WAS CHEM FILM IS CLEAR ANODIZE TO -103, -115, -117. REMOVED REVISION BLOCK FROM SHEET 2 TO 9.	12/8/2020	SAD	SAO



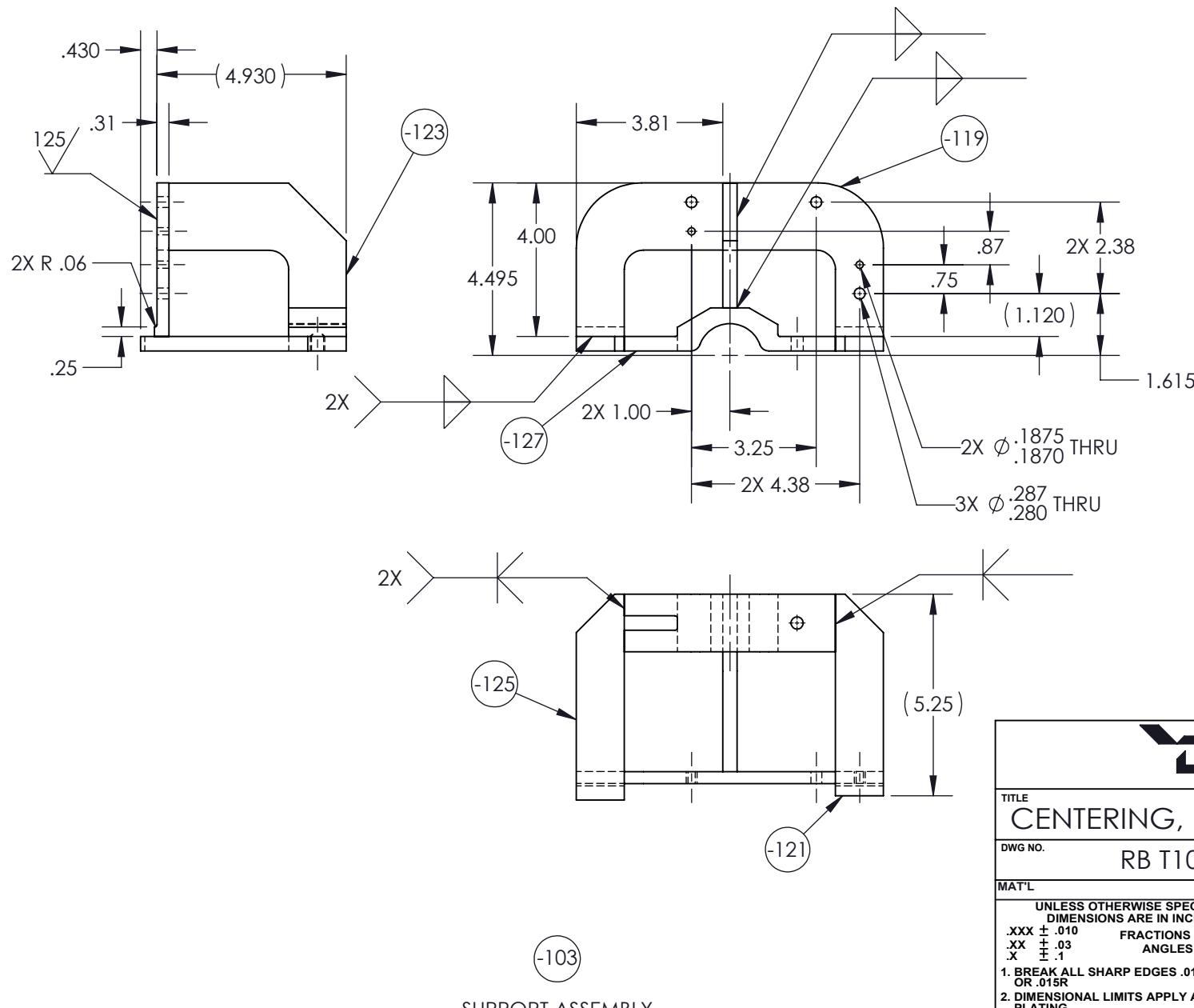
ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
	X		-103	1	SUPPORT ASSEMBLY			2
			-115	1	BASE	6061		3
			-117	1	CLAMP	6061		4
1			-119	1	BASE	6061		5
1			-121	1	ARM	6061		6
1			-123	1	ARM	6061		7
1			-125	1	ARM	6061		8
1			-127	1	HEAD	6061		9
	B/O	-129	1	1	NUT	STEEL	5/16-24 SPENCER #MS21042L5	1
	B/O	-131	1	1	WASHER	STEEL	\varnothing 5/16 AIRCRAFT HARDWARE #AN960PD516	1
	B/O	-133	3	1	WASHER	STEEL	\varnothing 1/4 AIRCRAFT HARDWARE #AN960PD416	1
	B/O	-135	3	1	BOLT	STEEL	1/4-20 AIRCRAFT HARDWARE #MS20074-04-06	1
	B/O	-137	2	1	DOWEL PIN	STEEL	\varnothing 3/16 X 7/8 AIRCRAFT HARDWARE #MS16555-641	1
	B/O	-139	1	1	WING NUT	STEEL	5/16-24 AIRCRAFT HARDWARE #MS35426-29	1
	B/O	-141	1	1	BOLT	STEEL	5/16-24 AIRCRAFT HARDWARE #NAS6605-22	1
	B/O	-143	1	1	BUSHING	BRONZE	\varnothing 3/8 O.D. AIRCRAFT HARDWARE #23-006C00-22-16	1
	B/O	-145	2	1	BUSHING	BRONZE	\varnothing 3/8 O.D. AIRCRAFT HARDWARE #23-006C16-22-16	1
	B/O	-147	1	1	EYE BOLT	STEEL	5/16-24 AIRCRAFT HARDWARE #AN44-6	1
	B/O	-149	1	1	DOWEL PIN	STEEL	\varnothing 1/4 X 1-1/2 AIRCRAFT HARDWARE #AN122721	1
ASSY -103								

NOTE:
REF. BELL T/N: T103347 REV A.

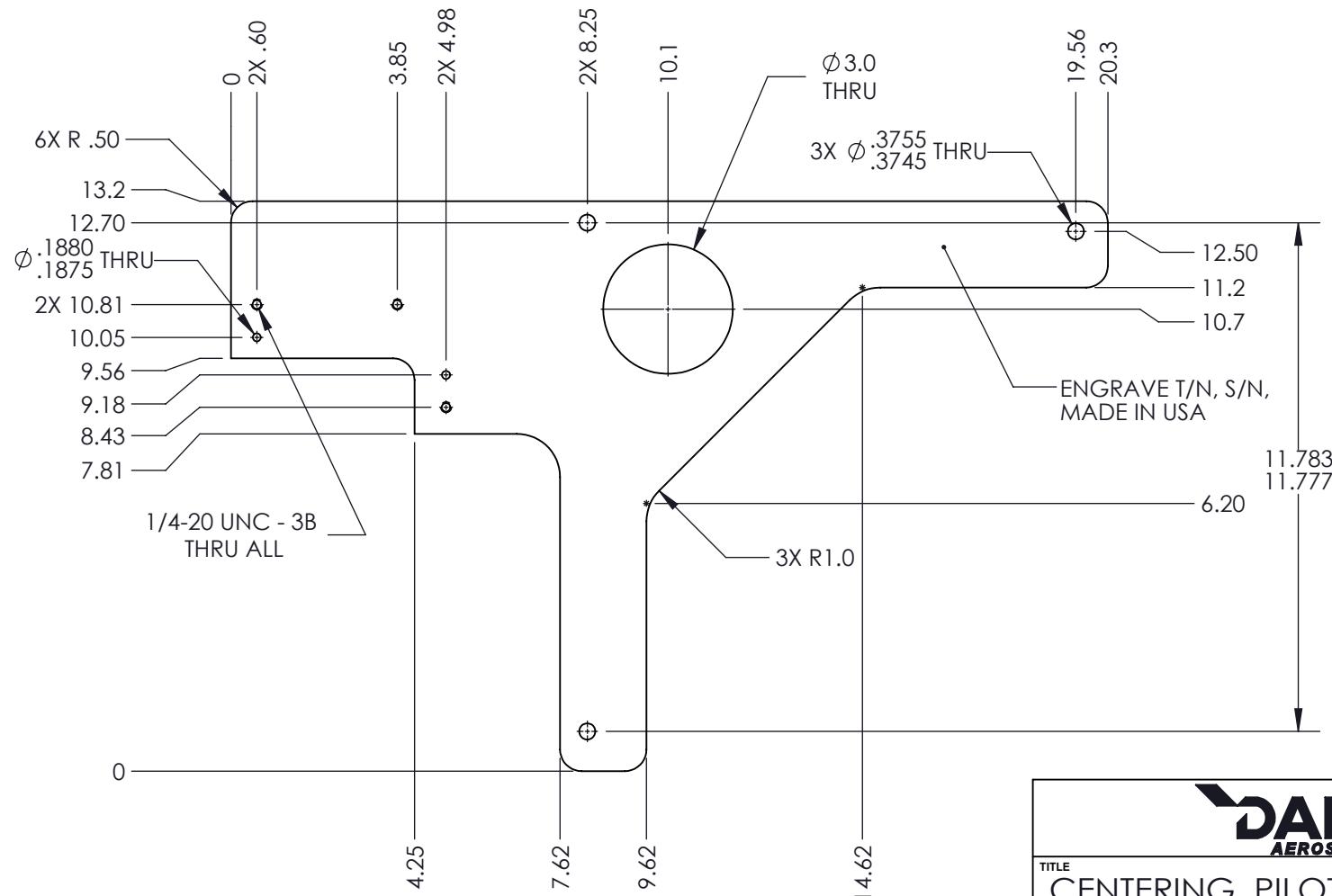


TITLE
CENTERING, PILOTS CYCLIC STICK

DWG NO.	RB T103347-101	REV
		C
MAT'L	DRAWN BY: DUERFELDT	APPROVED
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .010 FRACTIONS ± 1/32 .XX ± .03 ANGLES ± 5° .X ± .1	S. DROUIN	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING		USED ON MODEL BELL 412
SCALE 1:8	DATE 6/12/2014	SHEET 1 OF 9

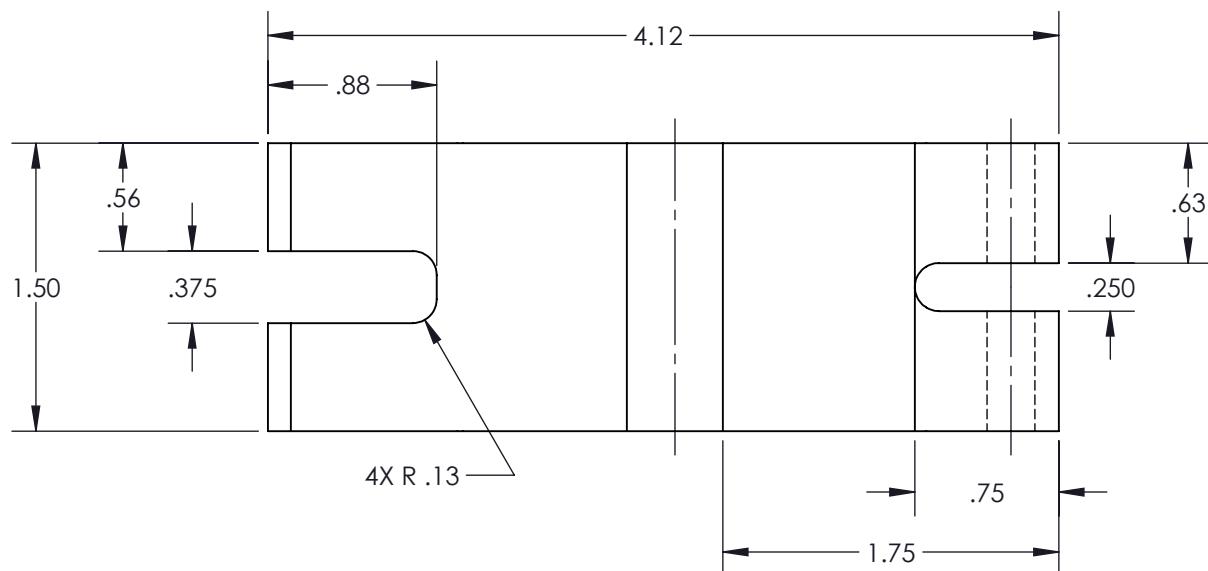
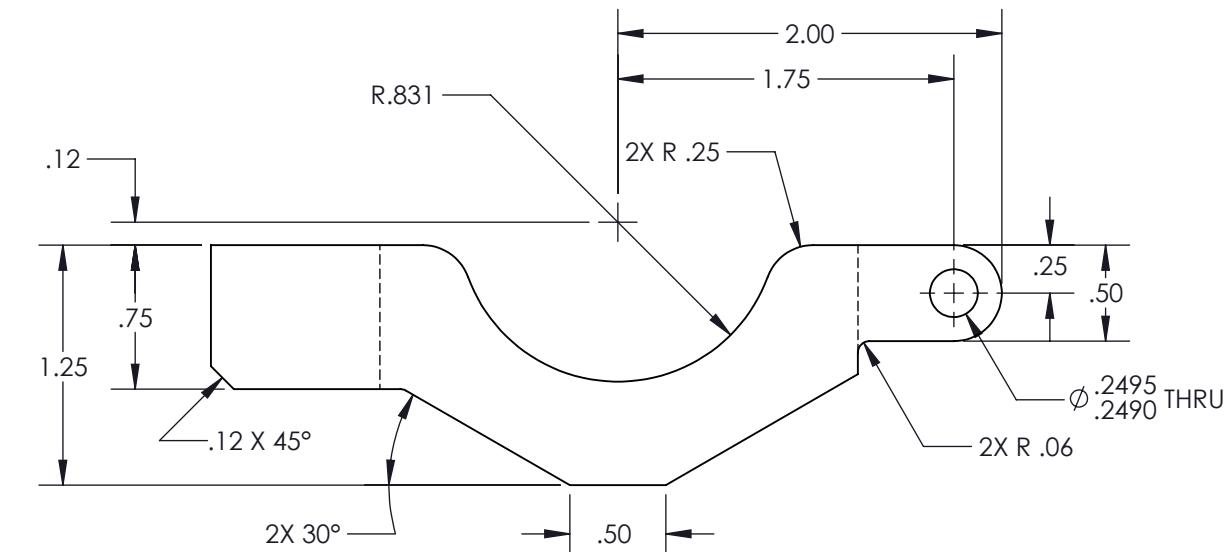


DART AEROSPACE	
TITLE	CENTERING, PILOTS CYCLIC STICK
DWG NO.	RB T103347-101-103
MAT'L	DRAWN BY: DUERFELDT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>S. DROMM</i>
.XXX ± .010	FRACTIONS ± 1/32
.XX ± .03	ANGLES ± 5°
.X ± .1	HEAT TREAT FINISH CLEAR ANODIZED
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	SPEC CLASS 1A
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL BELL 412
SCALE 1:4	DATE 6/12/2014
	SHEET 2 OF 9



	
TITLE CENTERING, PILOTS CYCLIC STICK	
DWG NO.	RB T103347-101-115
MAT'L	6061
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>S. Drown</i>
.XXX ± .010	FRACTIONS ± 1/32
.XX ± .03	ANGLES ± 5°
.X ± .1	CLEAR ANODIZED
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	SPEC CLASS 1A
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL BELL 412
SCALE 1:4	DATE 6/12/2014
SHEET 3 OF 9	

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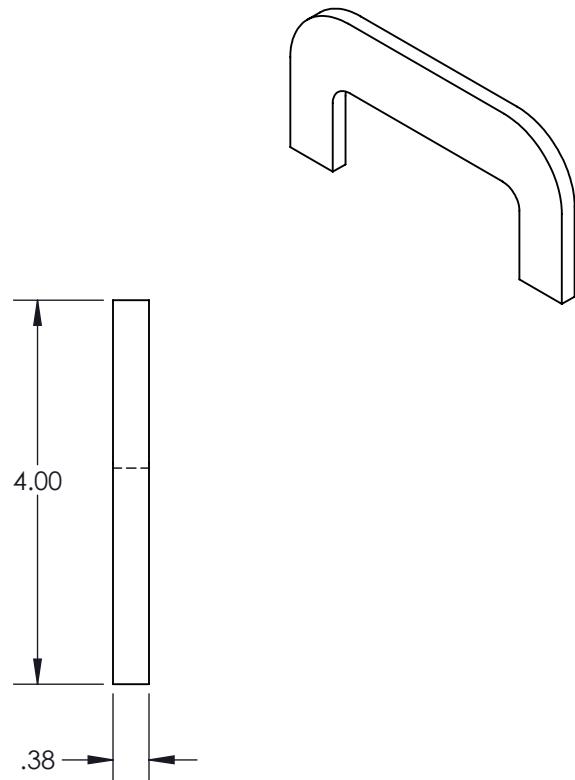
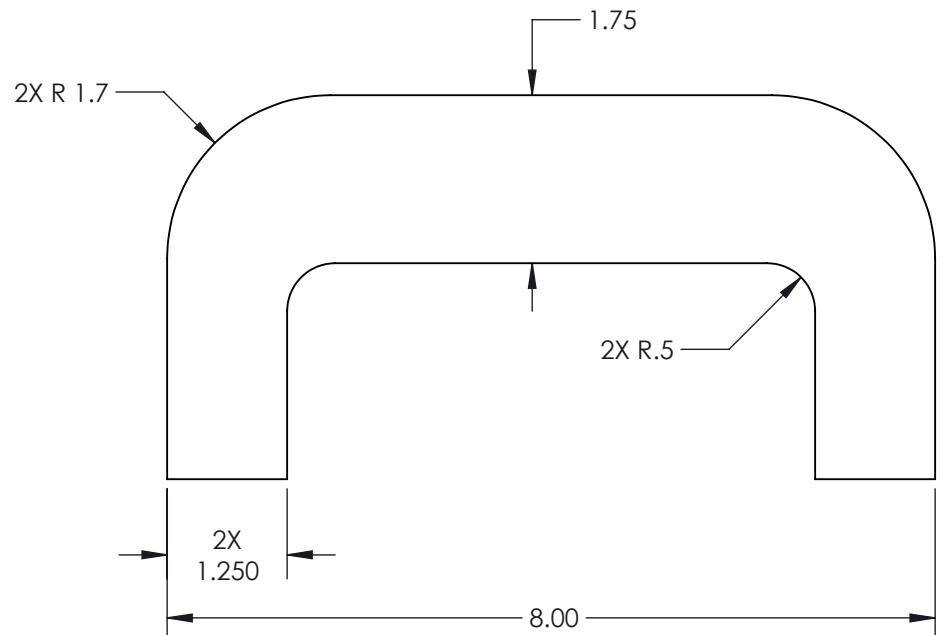


-117

CLAMP

DART AEROSPACE	
TITLE	CENTERING, PILOTS CYCLIC STICK
DWG NO.	RB T103347-101-117
REV	C
MAT'L	6061
DRAWN BY:	DUERFELDT
APPROVED	S. DROMM
UNLESS OTHERWISE SPECIFIED	DIMENSIONS ARE IN INCHES
.XXX ± .005	FRACTIONS ± 1/8
.XX ± .01	ANGLES ± 5°
.X ± .1	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
HEAT TREAT	CLEAR ANODIZED
SPEC	CLASS 1A
USED ON MODEL	BELL 412
SCALE	1:1
DATE	6/12/2014
 SHEET 4 OF 9	

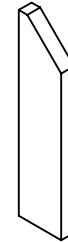
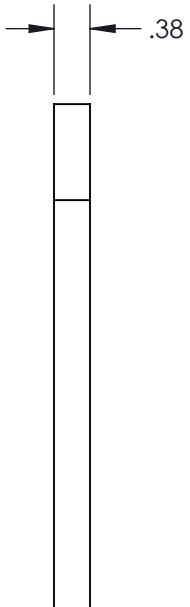
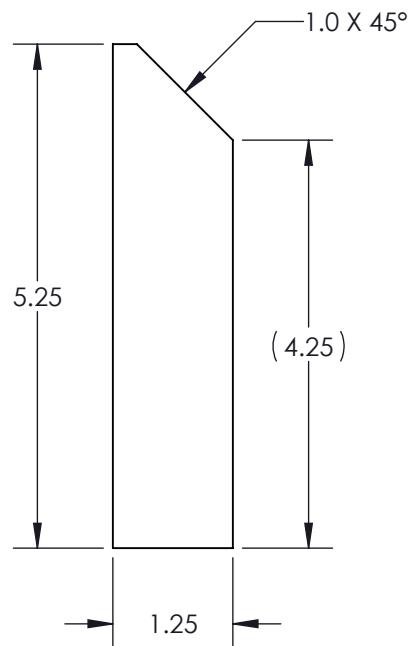
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BASE

DART AEROSPACE	
TITLE	CENTERING, PILOTS CYCLIC STICK
DWG NO.	RB T103347-101-119
MAT'L	6061
UNLESS OTHERWISE SPECIFIED	DRAWN BY: DUERFELDT
DIMENSIONS ARE IN INCHES	APPROVED <i>S. DROUIN</i>
.XXX ± .010	FRACTIONS ± 1/32
.XX ± .03	ANGLES ± 5°
.X ± .1	SEE -103
1. BREAK ALL SHARP EDGES .015 x 45°	SPEC
OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER	BELL 412
PLATING	
SCALE 1:2	DATE 6/12/2014
	SHEET 5 OF 9

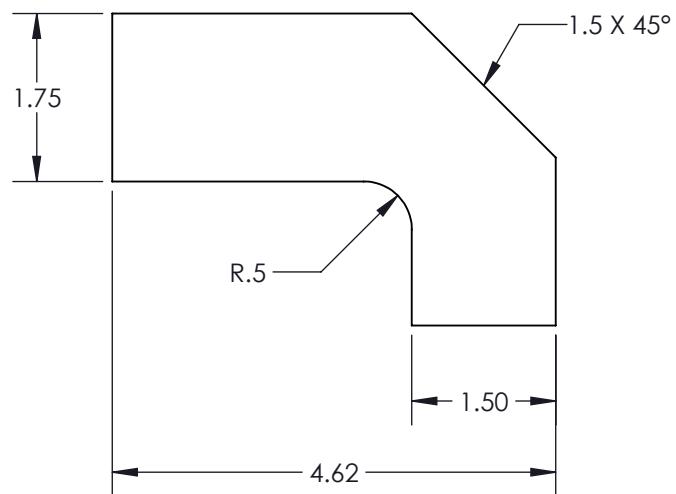


(-121)

ARM

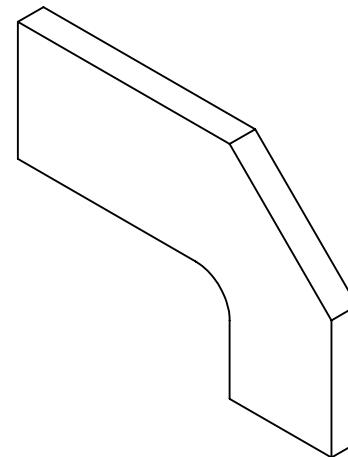
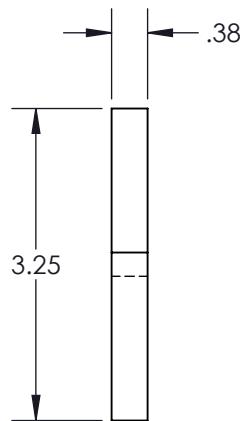
DART AEROSPACE	
TITLE	CENTERING, PILOTS CYCLIC STICK
DWG NO.	RB T103347-101-121
MAT'L	6061
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	DRAWN BY: DUERFELDT
.XXX ± .010	APPROVED <i>S. DROUIN</i>
.XX ± .03	HEAT TREAT
.X ± .1	FINISH SEE -103
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	SPEC
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL BELL 412
SCALE 1:2	DATE 6/12/2014
	SHEET 6 OF 9

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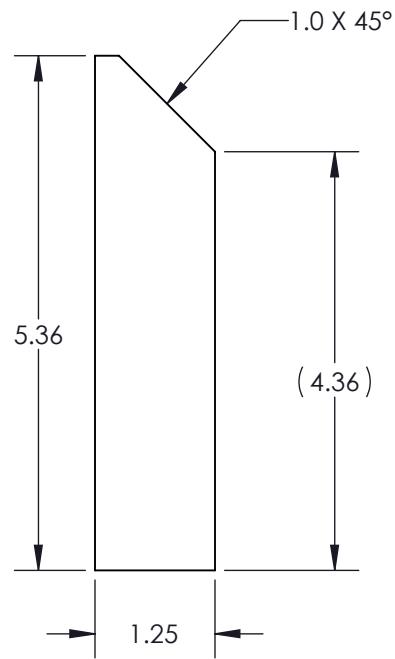


-123

ARM

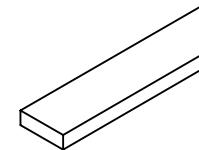
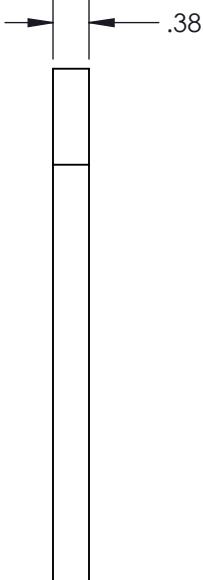


DART AEROSPACE	
TITLE	CENTERING, PILOTS CYCLIC STICK
DWG NO.	RB T103347-101-123
MAT'L	6061
UNLESS OTHERWISE SPECIFIED	DRAWN BY: DUERFELDT
DIMENSIONS ARE IN INCHES	APPROVED <i>S. Drouin</i>
.XXX ± .010	FRACTIONS ± 1/32
.XX ± .03	ANGLES ± 5°
.X ± .1	SEE -103
1. BREAK ALL SHARP EDGES .015 x 45°	SPEC
OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER	BELL 412
PLATING	
SCALE 1:2	DATE 6/12/2014
	SHEET 7 OF 9



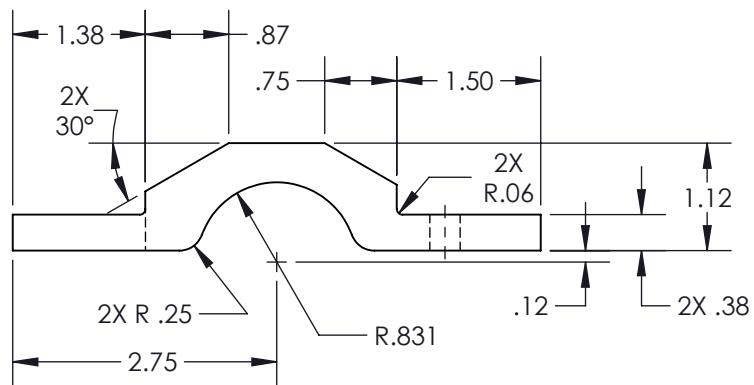
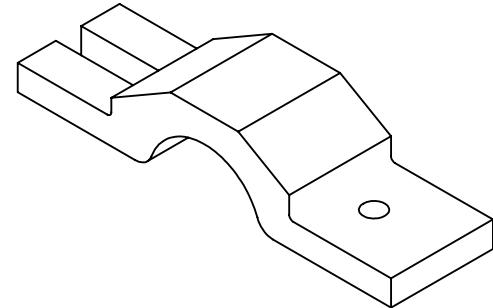
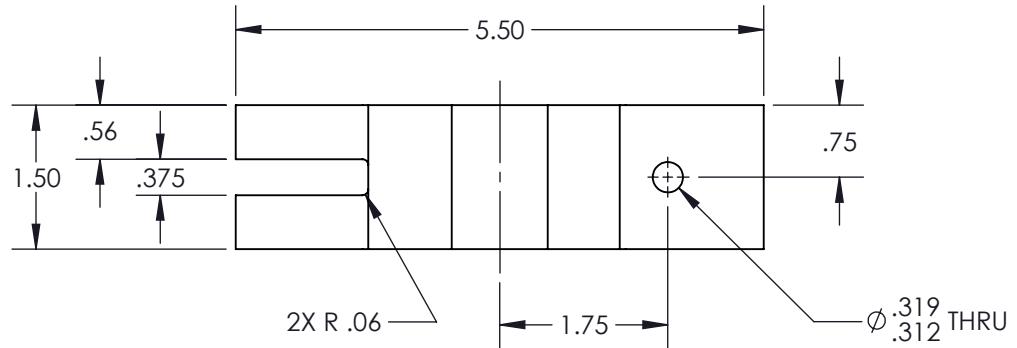
-125

ARM



DART AEROSPACE	
TITLE	CENTERING, PILOTS CYCLIC STICK
DWG NO.	RB T103347-101-125
MAT'L	6061
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	DRAWN BY: DUERFELDT
.XXX ± .010	APPROVED <i>S. DROUIN</i>
.XX ± .03	FRACTIONS ± 1/32
.X ± .1	ANGLES ± 5°
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	HEAT TREAT
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	FINISH SEE -103
	SPEC
	USED ON MODEL
	BELL 412
SCALE 1:2	DATE 6/12/2014
	SHEET 8 OF 9

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HEAD

DART AEROSPACE	
TITLE	
CENTERING, PILOTS CYCLIC STICK	
DWG NO. RB T103347-101-127	
REV C	
MAT'L 6061	
DRAWN BY: DUERFELDT	
APPROVED <i>S. DROUIN</i>	
UNLESS OTHERWISE SPECIFIED	
DIMENSIONS ARE IN INCHES	
.XXX ± .010 FRACTIONS ± 1/32	
.XX ± .03 ANGLES ± 5°	
.X ± .1	
HEAT TREAT FINISH SEE -103	
SPEC	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
USED ON MODEL BELL 412	
SCALE 1:2	DATE 6/12/2014
SHEET 9 OF 9	